

2-Strap Farm Harness



For semi gloss finish
add a set

Complete with harness, lines & bridles.

Bellybacker and Rein up straight back unless otherwise ordered. Also available with side backers and V rein up.

Priced with Black Harness Clips & Connectors.

Add for SS clips.

Add for SS connectors.

For SS harness & SS tug hardware:

Draft—add

Cross—add

Haffinger—add

Priced without cruppers. Add per harness for cruppers.

Now with stainless steel spots.



Priced per team

	Draft	Lt. Draft	Cross	Haffinger
#60 Plain Team.....				
#61 Team Farm Spotted.....				
#62 Team Medium Spotted.....				
#63 Team Heavy Spotted.....				

All Harnesses
now include
Stainless Steel
Heel Chain

Light Draft Farm Harness are Ideal for wagon rides, light farm work and parades. Made with same top quality materials only lighter. Great for the person that has trouble harnessing a draft. These Harness have same width straps as Cross and Haffinger Harness



Nylon Team Harness

Made just like our other team harness except it is made of Nylon instead of Bio.

Draft Cross Haffinger

#66 Nylon Team Harness.....

Also Available with Spots, By Special Order

Standard Harness Measurements for Team Harness

	Corner of mouth to corner of mouth	Row Band	Girth	Over Loin	Breeching Body
Haffinger 40-48.....	17"	72-100	44-54	44	
Cross 45-52.....	18 1/2"	80-108	50-64	48	
Draft 50-56.....	20"	86-112	54-68	50	

3-Strap Farm & Pulling Harness

Now with stainless steel spots



#55

For semi gloss finish
add a set



Includes any size hames, lines, bridles, cruppers, v rein and belly backer unless ordered otherwise.

Boston Dee available on all Parade & Farm harnesses, with Black Hames add with SS Hames, add



All spotted 3-strap harnesses now include stainless steel side check chains.

• Also available in color inlay – add

#55 & #52 Draft include some ornaments

Priced per team set.

- #50 – Plain with Black Hames.....
- #51 – Medium Spotted with Black Hames.....
- #52 – Heavy Spotted with Black Hames.....
- #53 – Plain with Stainless Steel Hames.....
- #54 – Medium Spotted Stainless Steel Hames
- #55 – Heavy Spotted Stainless Steel Hames...

Includes fur pads and fancy breast drops on #55 only

Draft Cross Haflinger

Price of single is half of team price
+ _____, includes single lines.

Pulling Harness

All 2 and 3 Strap Harnesses can be made to pulling harness for:

- SS Hames – add
- BL Hames – add

Example:

#55

3 Strap Heavy Spotted Pulling Harness w/SS pulling hames, pulling tugs & pulling tug hardware.



- #170 – Set of 4 Pulling Tugs w/out Hardware and Billets.....
- #171 – Set of 4 Pulling Tugs w/billets, and black hardware
- #172 – Set of 4 Pulling Tugs w/billets, and SS Hardware

Rolled & Wrapped Pulling Tugs Available
Add _____ per set



How to price a harness if you don't need everything, for example, if you don't need lines or hames etc., find the price of the item you don't need or need extra and deduct or add. That is how we will price it for you.

Deluxe Driving Harness

Semi Gloss Add

Using some of our driving harness parts and adding a padded breast, gig, breeching and chain browband, cavesson, etc.

Making this a deluxe harness ready for show, combined driving, etc.

Choice of quick release or curved shaft loops.

Choice of side check or over check.



Cross Horse Pony Mini

- #76 Solid Tug Breast Collar..... Single
Team
- #77 Buckle In Tug Breast Collar Single
Team
- #78 Solid Tug SS Hames Single
Team
- #79 Buckle In Tug SS Hames Single
Team

Deluxe Harness Parts Semi Gloss Add 5%

Cross Horse Pony Mini

- #230 Bridle each
- #231 Chain Browband..... each
- #232 Cavesson Noseband..... each
- #233 Single Solid Tug Breast Collar ... each
- #234 Single Buckle In Breast Collar... each
- #235 Team Solid Tug Breast Collar.... each
- #236 Team Buckle In Breast Collar.... each
- #237 Hames w/Short Tugs pr
- #238 Slotted Buckle In Tugs..... pr
Tugs with other ends also available
- #240 Gig Saddle each
- #241 Breeching each
- #242 Side Backers pr
- #234, #236 & #237 Do not include (#238) tugs

Other parts see page 33

Driving Harness

Add \$10.00 for
Some Glass Finish



#75 w/Split Breast



#71

Horse size bridle includes a
US made snaffle bit
(A Safety Feature)

Add \$15.00 for Split Breast

- #70 - Plain, w/Black SS Harnes.....
- #71 - Plain, w/Polished SS Harnes.....
- #72 - Plain, w/Breast.....
- #73 - Spotted, w/Black SS Harnes.....
- #74 - Spotted, w/Polished SS Harnes
- #75 - Spotted, w/Breast.....

All Harness now Include SS Line pass ring.
Also available in White or Black plastic

Draft Cross Horse

Stock Harness has
box loop Bridle, Foam
Breaching, Elastic Belly
Band & Beta Lines
Many options available.

**Cob size harness is
same price as Horse.**



Driving Harness
Available with
Rosette Hip Straps
Add

Braided lines available.
3 Plait Beta, Add
3 Plait Black or Brown, Leather Add
5 Plait Black or Brown, Leather Add
7/8" or 3/4" Grip Lines Add
Garment Leather Add



New Improved elastic
horse size bellyband.
Made with 1/4" thick foam
against horse & just the
right amount of elastic.

- #225-1 ... 1-1/4" Buckles.....26"
- #225-2 ... 1" Buckles.....24"
- #225-3 ... 1" Buckles.....28"
- #225-4 ... 1" Buckles.....32"
- #225-5 ... 1" Buckles.....20"

For you and your customers safety
we now offer reflect browbands
and nosebands. Both plain or with
spots at **No Extra Charge**

All sizes available
with Cavesson
noseband.
Add

Standard Harness Measurements for Single Driving Harness

	Corner of mouth to corner of mouth	Browband	Girth	Over Loins	Breaching Body
Mini	28-38	13"	42-55	24-32	28
Sm Pony	32-40	14"	47-59	28-38	34
Lg Pony	34-42	15"	54-75	32-44	38
COB	38-46	16"	64-86	46-54	40
Horse	40-48	17"	68-90	46-54	44
Cross	44-52	18"	72-94	50-58	48
Draft	50-56	20"	78-104	50-62	50

Fine Driving Harness



This Harness shows a sample of what we can do for you and your customer.

Choice of White or Red trim.

Brass hardware add

Standard is Stainless Steel Hardware

**Fine Harness with round parts
as shown in photo.**

#27 Horse Size.....

#28 Pony Size.....

**Above Harness with flat straps
except breast collar.**

#25 Horse Size.....

#26 Pony Size.....



Saddle Complete
#252



SS Shaft Stop
#255 per pr



Martingale
#256

Add for round straps



Breast Collar Complete
#253

Standard with round
traces and shoulder strap



Lines w/Finger Loops
#254

Add for round lines



Bridle is standard with new
special deep cupped blind
#251 Bridle

Add for round face
piece, throat, & rein as
shown in photo

Mule Harness

By request of our customers we designed a Tennessee Style Mule Harness with chain traces & Lone Star Hames. Also available with bio tugs.

Plain Harness does not include strap going from breeching to hame.



For semi gloss finish add \$50.00 a set



#32

Team Mule Harness

Draft

Cross

Hafflinger

- #30 Plain w/plated chain traces
- #31 Farm Spot w/plated chain traces
- #32 Heavy Spot w/plated chain traces
- #33 Plain w/Bio tugs
- #34 Farm Spot w/Bio tugs
- #35 Heavy Spot w/Bio tugs

Add \$70.00 for SS trace chains.
Add \$160.00 for SS hames.



SS Breast Chain used on Mule Harness unless otherwise specified.

All Harnesses now include Stainless Steel Heel Chain



Trace Chains
#582 7 1/2 ft
SS
PL

#97



Mule Bridle Measurements

Mouth to Mouth

Draft.....	54-64
Cross.....	48-56
Hafflinger.....	42-50
Pony.....	36-43



#41

Complete Yankee Harness with Backers

Team Price includes Cruppers Draft Cross Hafflinger

- #40 Plain
- #41 Farm Spot
- #42 Heavy Spot.....

Also available with chain traces.

Note: Yankee harness includes horse bridles unless Mule bridles requested.

Lines & Practice Harness



#442



#441

New Semi Gloss Beta Driving Lines

Great Look & Great Feel

Show Lines w/SS buckles and bio keepers.
Available in 3/4", 7/8", or 1" black or brown.
Stocked in many sizes.

3/4" Lines

#441	Single 18'
#443	Tandem 30'
#445	Random 42'
#442	Team 22'
#444	Lead 4 34'
#446	Lead 6 46'
#448	Lead 8 58'
#453	3 Abreast Lines

Add \$3.00 for 3/4" Lines

Add \$6.00 for 1" Lines

Also available in special
beta colors Add 15%

Farm Lines

Snap or Billet

#455	1" Bio-check and Beta Butts
#456	Bio Checks only
#457	Beta Butts only

For Grip Ends Add

Draft Practice Harness

This Harness also available with extra decoration.



#37



For semi gloss
add \$25.00 per
Harness

New hame with more
bend & welded on D
made for this harness.

#519

Black.....
SS.....



This light weight and durable harness is set up just like a show harness with quick adjust back-strap, cruppers, cavesson and overchecks snap to special hames. Complete with a set of 3/4" lines and overcheck bit. You can add the bit of your choice or may be you have your own bit.

#37 Single w/ cart loop.....

#38 Team.....

#39 Practice Bridle.....

Pony & Mini Harness

Standard Harness Measurements for Single Driving Harness

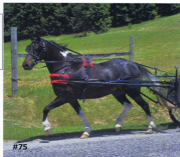
	Corner of mouth to corner of mouth	Brow Band	Girth	Over Loin	Breeding Body
Mini	28-38	13"	42-55	24-32	28
Sm Pony	32-40	14"	47-59	28-38	34
Lg Pony	34-42	15"	54-76	32-44	38



Also available w/split Breast Add
Caveson Add
Special decorating, reflective
browband, to your imagination.

All sizes in stock.

Lg Pony Sm Pony Mini



- #70 - Plain, w/Black SS Hames.....
- #71 - Plain, w/Polished SS Hames.....
- #72 - Plain, w/Breast.....
- #73 - Spotted, w/Black SS Hames.....
- #74 - Spotted, w/Polished SS Hames ...
- #75 - Spotted, w/Breast.....
- Pony Deep V Breast Harness**
- #070 - Plain w/Split Breast.....
- #071 - Spotted w/Split Breast.....
- #072 - Plain w/Solid Breast.....
- #074 - Spotted w/Solid Breast.....

**A top quality Pony harness
Complete with lines, Bridles
and Pads.
See Page 40 & 42 for Pad
color choices**

Horse size bridle includes a
US made snaffle bit
(A Safety Feature)

**For
Reflective
Bridles**
see next page



Deep V Breast Collar Harness

**Balance of harness is same as Reg
Driving Harness on next page**



- #070 Plain Harness w/Split Breast.....
- #071 Spotted Harness w/Split Breast.....
- #072 Plain Harness w/Solid Breast.....
- #073 Plain Harness w/Quick Release Breast.....
- #074 Spotted Harness w/Solid Breast.....
- #075 Spotted Harness w/Quick Release Breast ..
- Deep V Breast Collar less pad**
- #112 Deep V Breast w/snaps.....
- #113 Deep V Breast w/quick Release
- #114 Split Deep V Breast
- #430 Deep V Breast Pad
- #449 Split Deep V Breast Pad

**Also available in Cob Size
Price is same.**



Cob, Pony & Mini Team Harness



#68 Spot

Standard Harness Measurements for Team Harness

Corner of mouth to corner of mouth Brow Band Girth Over Loin Breaching Body

Mini	28-38	13"	48-62	32-38	28
Pony	34-40	15"	54-76	36-44	34
COB	36-44	16"	60-78	40-48	38

Team Breast Collar Harness Available in all Sizes



We stock all sizes.



For semi gloss add per Set

Plain Farm Spot

#67 Cob Size.....

Add for SS Harness

#68 Pony Size.....

Add for SS Harness

#69 Mini Size.....

Add for SS Harness

Above Harness Also Available in 3 Strap and More Spots

Mini Pulling Harness add

Cart Loops For Team Harness

#267 Cob

#268 Pony

#269 Mini

Cruppers & Forks

#368 Pony

#369 Mini

Above team harness do not have D on back pad for cart loop. Cart loop set over top of backpad to bring loop to correct place.

#468

For team breast collar harness, take prices of two-breast harness of whatever size and type you want and add:

Draft

Driving

Pony.....

Mini.....

3-Strap Farm & Pulling Harness

Now with stainless steel spots



#55

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add a set



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All spotted 3-strap harnesses now include stainless steel side check chains.

• Also available in color inlay – add

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Draft Cross Haflinger

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+ _____, includes single lines.

Includes fur pads and fancy breast drops on #55 only

Pulling Harness

All 2 and 3 Strap Harnesses can be made to pulling harness for:

- SS Hames – add
- BL Hames – add

Example:

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3 Strap Heavy Spotted Pulling Harness w/SS pulling hames, pulling tugs & pulling tug hardware.



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Rolled & Wrapped Pulling Tugs Available
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Quick Hitch Sulky Harness

Standard has box loop bridle, hand holds. Many other options available



#57



#56

#57 Complete Harness w/Buxton

#59 Harness & Buxton w/o Bridle.....

#56 Complete Harness w/Breast Collar

#58 Harness w/Breast Collar w/O Bridle

#152 Breast Collar less Pad

#153 Breast Pad

#154 Race Gig pad.....

#162 Bridle.....

Bridles also available w/SS loops on side of blinds



#159 Buxton
W/Color Trim



Lines w/Hand Holds
#157 ...



Hand Holds
#158 ...



Breast Collar w/Trim
#151 ...



Quick Hitch Couplers
#161 ...



Race Girth
#156



Quick Hitch
Shaft Bracket
#160 ...



Gig Saddle with
Couplers and Turnback
#155 Plain.....
#163 W/Spots...
#183 W/Color
Trim

Quick Hitch
Harness
to Your
Imagination

New deluxe
breast w/color
shown in photo
#144...

